

5/42

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| DART AEROSPACE LTD | | Work Order: | 24357 |
| Description: Heli-Utility-Basket, Lightweight | | Part Number: | D350-721-041 |
| Drawing: | | Qty: | 1 |
| Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1 | | Page 1 of 2 | |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------|---------------|--|--|-------------|-------------|-------|---|-----------|--------|--------|---|-----------|---------------|--------|---|---------------|-----------------|--------|---|---------|--------|--------|---|-----------|---------|--------|---|---------|-------|--|---|---------|--------|--------|---|-----------|---------|--------|----|------------|--------|--------|----|-----------|-------------|--------|--------------|----------|------|--------|---|---------|------|--------|---|---------|------|--------|---|---------|------|--------|---|------------|--------|---------|---|-------------|--------|---------|---|------------|--------|--------|---|----------|--------|--------|----|----------|--------|--------|---|---------|--------|---------|----|---------------|-------|--------|---|---------------|-------|--------|---|-----------|-------------|--------|---|-----------|-------------|--------|---|-----------|-------------|--------|-----|----------|---|
| 1 | DC | Issue Travelers for: D350-721-041 Utility Basket Assy, LH/RH D3324-041 Basket Base Assembly D3325-041 Basket Lid Assembly Drawing not required | Batch 24357 24357 24357 KJ | 05.09.28 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | DC | Photocopy bluefile and create labels per PPP D350-721-041 CHG001 | UK 40 KJ | 05.10.20 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | WS | Go to Travelers D3324-041 & D3325-041 | PD | 05.10.20 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | GA | Pick: Assembly Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B23396</td></tr> <tr><td>1</td><td>D2332-041</td><td>Prop Assembly</td><td>B25136</td></tr> <tr><td>1</td><td>D2530</td><td>Handle Assembly</td><td>B29876</td></tr> <tr><td>2</td><td>D2535</td><td>Spring</td><td>B29532</td></tr> <tr><td>2</td><td>D2537</td><td>Bushing</td><td>B25826</td></tr> <tr><td>1</td><td>D2729-1</td><td>Label</td><td></td></tr> <tr><td>2</td><td>D2931</td><td>Bumper</td><td>B21139</td></tr> <tr><td>1</td><td>D3320-041</td><td>Webbing</td><td>B24325</td></tr> <tr><td>1</td><td>D3351-1</td><td>Label</td><td>B23027</td></tr> <tr><td>2</td><td>AN3-16A</td><td>Bolt</td><td>M19413</td></tr> <tr><td>2</td><td>AN4-7A</td><td>Bolt</td><td>M18369</td></tr> <tr><td>1</td><td>AN4-20A</td><td>Bolt</td><td>M14855</td></tr> <tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M18822</td></tr> <tr><td>4</td><td>AN5-17A</td><td>Bolt</td><td>M19551</td></tr> <tr><td>2</td><td>AN960JD416</td><td>Washer</td><td>M100536</td></tr> <tr><td>2</td><td>AN960JD416L</td><td>Washer</td><td>M106229</td></tr> <tr><td>4</td><td>AN960JD516</td><td>Washer</td><td>M18254</td></tr> <tr><td>2</td><td>AN960JD8</td><td>Washer</td><td>M11729</td></tr> <tr><td>32</td><td>AN960JD9</td><td>Washer</td><td>M16499</td></tr> <tr><td>4</td><td>AN970-4</td><td>Washer</td><td>M100151</td></tr> <tr><td>32</td><td>MS20600AD4W23</td><td>Rivet</td><td>M13767</td></tr> <tr><td>2</td><td>MS20600AD4W32</td><td>Rivet</td><td>M14742</td></tr> <tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M18917</td></tr> <tr><td>4</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M19099</td></tr> <tr><td>4</td><td>MS21042L5</td><td>Nut (or -5)</td><td>M19073</td></tr> </tbody> </table> | Qty | Part Number | Description | Batch | 2 | D2022-101 | Spacer | B23396 | 1 | D2332-041 | Prop Assembly | B25136 | 1 | D2530 | Handle Assembly | B29876 | 2 | D2535 | Spring | B29532 | 2 | D2537 | Bushing | B25826 | 1 | D2729-1 | Label | | 2 | D2931 | Bumper | B21139 | 1 | D3320-041 | Webbing | B24325 | 1 | D3351-1 | Label | B23027 | 2 | AN3-16A | Bolt | M19413 | 2 | AN4-7A | Bolt | M18369 | 1 | AN4-20A | Bolt | M14855 | 1 | AN4-22A | Bolt | M18822 | 4 | AN5-17A | Bolt | M19551 | 2 | AN960JD416 | Washer | M100536 | 2 | AN960JD416L | Washer | M106229 | 4 | AN960JD516 | Washer | M18254 | 2 | AN960JD8 | Washer | M11729 | 32 | AN960JD9 | Washer | M16499 | 4 | AN970-4 | Washer | M100151 | 32 | MS20600AD4W23 | Rivet | M13767 | 2 | MS20600AD4W32 | Rivet | M14742 | 2 | MS21042L3 | Nut (or -3) | M18917 | 4 | MS21042L4 | Nut (or -4) | M19099 | 4 | MS21042L5 | Nut (or -5) | M19073 | SAO | 06.04.08 | 1 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2022-101 | Spacer | B23396 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2332-041 | Prop Assembly | B25136 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2530 | Handle Assembly | B29876 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2535 | Spring | B29532 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2537 | Bushing | B25826 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2729-1 | Label | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2931 | Bumper | B21139 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3320-041 | Webbing | B24325 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3351-1 | Label | B23027 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN3-16A | Bolt | M19413 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN4-7A | Bolt | M18369 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | AN4-20A | Bolt | M14855 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | AN4-22A | Bolt | M18822 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN5-17A | Bolt | M19551 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN960JD416 | Washer | M100536 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN960JD416L | Washer | M106229 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN960JD516 | Washer | M18254 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN960JD8 | Washer | M11729 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 32 | AN960JD9 | Washer | M16499 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN970-4 | Washer | M100151 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 32 | MS20600AD4W23 | Rivet | M13767 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | MS20600AD4W32 | Rivet | M14742 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | MS21042L3 | Nut (or -3) | M18917 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | MS21042L4 | Nut (or -4) | M19099 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | MS21042L5 | Nut (or -5) | M19073 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | PK | Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>3</td><td>D2230-1</td><td>Lug</td><td></td></tr> <tr><td>4</td><td>D2230-3</td><td>Clamp</td><td></td></tr> <tr><td>4</td><td>D2856-400-720</td><td>Abrasion Strip</td><td></td></tr> <tr><td>1</td><td>D3338-1</td><td>Lug</td><td></td></tr> <tr><td>2</td><td>D3350-041</td><td>Strut</td><td></td></tr> <tr><td>2</td><td>AN4-12A</td><td>Bolt</td><td></td></tr> <tr><td>8</td><td>AN4-13A</td><td>Bolt</td><td></td></tr> <tr><td>4</td><td>AN4-14A</td><td>Bolt</td><td></td></tr> <tr><td>24</td><td>AN960JD416</td><td>Washer</td><td></td></tr> <tr><td>16</td><td>MS21042L4</td><td>Nut (or -4)</td><td></td></tr> </tbody> </table> | Qty | Part Number | Description | Batch | 3 | D2230-1 | Lug | | 4 | D2230-3 | Clamp | | 4 | D2856-400-720 | Abrasion Strip | | 1 | D3338-1 | Lug | | 2 | D3350-041 | Strut | | 2 | AN4-12A | Bolt | | 8 | AN4-13A | Bolt | | 4 | AN4-14A | Bolt | | 24 | AN960JD416 | Washer | | 16 | MS21042L4 | Nut (or -4) | | SEE ATTACHED | 06.03.02 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | D2230-1 | Lug | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D2230-3 | Clamp | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D2856-400-720 | Abrasion Strip | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3338-1 | Lug | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3350-041 | Strut | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN4-12A | Bolt | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | AN4-13A | Bolt | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN4-14A | Bolt | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 24 | AN960JD416 | Washer | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | MS21042L4 | Nut (or -4) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

RELEASED

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____


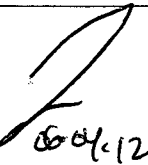
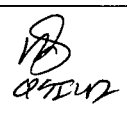

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|---|---------------------|---------------------|
| DART AEROSPACE LTD | Work Order: | 24357 |
| Description: Heli-Utility-Basket, Lightweight | Part Number: | D350-721-041 |
| Drawing: | Qty: | 1 |
| Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1 | | Page 2 of 2 |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | |
|------|-------------|--|--------|-------------|-------------|-------|---|-----------|------------------|--------|---|-----------|-----------------|--------|----|----------|---|
| 6 | GA | Assemble as per Dwg IIN-D350-721 Attach Travelers: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3324-041</td><td>Basket Base Assy</td><td>B24357</td></tr><tr><td>1</td><td>D3325-041</td><td>Basket Lid Assy</td><td>B24357</td></tr></table> | Qty | Part Number | Description | Batch | 1 | D3324-041 | Basket Base Assy | B24357 | 1 | D3325-041 | Basket Lid Assy | B24357 | SB | 06/04/12 | 1 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | |
| 1 | D3324-041 | Basket Base Assy | B24357 | | | | | | | | | | | | | | |
| 1 | D3325-041 | Basket Lid Assy | B24357 | | | | | | | | | | | | | | |
| 7 | QC5 | Inspect for foreign objects as per QSI 024 & Assembly work to Step 6 | | 06-04-12 | 1 | | | | | | | | | | | | |
| 8 | QC4 | Inspect Kit 100% for completeness on the W/O | | | | | | | | | | | | | | | |
| 9 | PK | Identify and pack for shipping as per PPP D350-721-041 | | | | | | | | | | | | | | | |
| 10 | AC | Cost / part: _____ | | 06-04-13 | | | | | | | | | | | | | |
| 11 | DC | Close Work Order and Ensure Travelers Attached Inspect Level 21 Travelers: D350-721-041 D3324-041 D3325-041 | | 06/04/13 | 1 | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-------------------------------------|------------|----------|
| A | 04.11.10 | New issue | KJ/JLM | |
| B | 05.02.09 | Now made in-house | KJ/JLM | |
| C | 05.03.02 | Added D3338-1 & D3350-041 to Step 5 | KJ/JLM | |

RELEASED
05.03.07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|---|---|---|----------------|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| 06/04/11 | 6 | 3 rivet heads shaved down to much, when trimming the rivet stems. |  | remove rivets and fill hole with Sikaflex to catch any foreign objects inside the lid, then install new rivets. | SB 06/04/12 |  |  |  |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/04/12

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 28, 2005
01:26 pm

| | | | | |
|-------------------|---|--------------------------|------------------------------|----------------|
| Work Order No | : | 0024357 | Department Code: | |
| Project Name | : | *D350-721-041 | Burden Flags | : NNNNNNNN |
| Project For | : | WK542 | WO Status | : Open |
| Work Order Type | : | Main | Invoice State | : Not Invoiced |
| Main WO Number | : | | Invoice Date | : |
| House Part Number | : | *D350-721-041 | Invoice Number | : |
| Description | : | Heli-Utility-Basket, Lwt | Invoice Amount | : 0.00 |
| Manufactured | : | Yes | | |
| Amount Req'd | : | 1 | Order Entry No | : |
| Amount Done | : | 0 | OE Value | : 0.00 |
| Start Date | : | 09-28-05 | | |
| Est Finish Date | : | 10-20-05 | Est Mark Up | : 0.000% |
| Act Finish Date | : | | Actual Mark Up | : 0.000% |
| Drawings Req'd | : | No | | |
| Ok for Approval | : | | | |
| Approval Rec'd | : | | \$0 Posted to Finished Goods | |

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| ===== | ===== | ===== | ===== | ===== | ===== |
| Material Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | : 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | : 0.00 | 0.00 | 0.00 | | |
| Production Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | : 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | : 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | : 0.00 | 0.00 | 0.00 | | |
| CNC | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | : 0.00 | 0.00 | 0.00 | | |
| Misc. | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ===== | ===== | ===== | ===== | | |
| Burden | : 0.00 | 0.00 | 0.00 | | |
| ===== | ===== | ===== | ===== | | |
| Total Cost | : 0.00 | 0.00 | 0.00 | | |
| Mark up | : 0.000 | 0.000 | | | |
| Selling Cost | : 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | : 0.00 | 0.00 |
| Profits/(Loss) | : 0.00 | 0.00 |

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 24357

Part Number: D350721041

Job Number:



Seq. #:

Machine Or Operation:

Description :

30.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

31.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

32.0

D22301

Mounting Lug



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 D2230-1

Lug

B23724B ✓

33.0

D22303

Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 D2230-3

Clamp

B26203 ✓

34.0

D2856400

Abrasion Strip



Comment: Qty.: 2.5200 f(s)/Unit Total : 2.5200 f(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 D2856-4007.20"

Abrasion Strip

B26041 ✓

35.0

D33381

Mounting Lug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3338-1

Lug

B23797B ✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 24357

Part Number: D350721041

Job Number:



Seq. #:

Machine Or Operation:

Description :

36.0

D3350041

Strut Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 D3350-041

Strut

B24107 ✓

37.0

AN412A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 AN4-12A

Bolt

M100273 ✓

38.0

AN413A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN4-13A

Bolt

M19099 ✓

39.0

AN414A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN4-14A

Bolt

M15072 ✓

40.0

AN960JD416

Washer



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

28 AN960JD416

Washer

M100575 ✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 24357

Part Number: D350721041

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

MS21042L4

Nut



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

6 MS21042L4 ✓

Nut (or -4)

M19099

P 4/4/10 (1)

42.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SB 06/04/12 (1)

43.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-721-041

Location: _____

PPP Rev: _____

Rev. B

R 06/04/12

(1)

44.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

D 06/04/13

Job Completion



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
11:49 am

| | | | | |
|-------------------|---|--------------------------|------------------------------|----------------|
| Work Order No | : | 0024357 | Department Code: | |
| Project Name | : | *D350-721-041 | Burden Flags | : NNNNNNNN |
| Project For | : | WK542 | WO Status | : Open |
| Work Order Type | : | Main | Invoice State | : Not Invoiced |
| Main WO Number | : | | Invoice Date | : |
| House Part Number | : | *D350-721-041 | Invoice Number | : |
| Description | : | Heli-Utility-Basket, Lwt | Invoice Amount | : 0.00 |
| Manufactured | : | Yes | | |
| Amount Req'd | : | 1 | Order Entry No | : |
| Amount Done | : | 0 | OE Value | : 0.00 |
| Start Date | : | 09-28-05 | | |
| Est Finish Date | : | 10-20-05 | Est Margin | : 0.000% |
| Act Finish Date | : | | Actual Margin | : 0.000% |
| Drawings Req'd | : | No | | |
| Ok for Approval | : | | | |
| Approval Rec'd | : | | \$0 Posted to Finished Goods | |

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| ===== | | | | | |
| Material Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | : 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | : 0.00 | 0.00 | 0.00 | | |
| Production Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | : 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | : 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | : 0.00 | 0.00 | 0.00 | | |
| CNC | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | : 0.00 | 0.00 | 0.00 | | |
| Misc. | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ===== | | | | | |
| Burden | : 0.00 | 0.00 | 0.00 | | |
| ===== | | | | | |
| Total Cost | : 0.00 | 0.00 | 0.00 | | |
| Margin | : 0.000 | 0.000 | | | |
| Selling Cost | : 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | : 0.00 | 0.00 |
| Profits/(Loss) | : 0.00 | 0.00 |

Date: Tuesday, 11/22/2005 10:15:16 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|------------------------------------|-------------------------------------|---------------------------|---------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | HELI UTILITY BASKET |
| Job Number : | 24357 | | |
| Estimate Number : | 10854 | | |
| P.O. Number : | | Part Number : | D350721041 |
| This Issue : | 11/22/2005 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | N/A |
| First Issue : | / / | Project Number : | |
| Previous Run : | 23749 | Drawing Revision : | N/A |
| Written By : | | Material : | |
| Checked & Approved By : | | Due Date : | 1/15/2006 |
| Comment : | Est Rev:D as per Rev B 05-11-21 JLM | Qty: | 1 |
| | | Um: | Each |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-721-041CHG001

| | | |
|-----|--------|---------------------|
| 2.0 | 24357A | BASKET LID ASSEMBLY |
|-----|--------|---------------------|

**Comment:** Sub-Component BASKET LID ASSEMBLY

| | | |
|-----|--------|----------------------|
| 3.0 | 24357B | BASKET BASE ASSEMBLY |
|-----|--------|----------------------|

**Comment:** Sub-Component BASKET BASE ASSEMBLY

| | | |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Pick: Assembly Kit

| | | |
|-----|----------|--------|
| 5.0 | D2022101 | Spacer |
|-----|----------|--------|

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 D2022-101 Spacer

| | | |
|-----|----------|-------------------------|
| 6.0 | D2332041 | Lid Prop Assembly 6.69" |
|-----|----------|-------------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

1 D2530 Handle Assembly

Date: Tuesday, 11/22/2005 10:15:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 24357

Part Number: D350721041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-------|-----------------|
| 7.0 | D2530 | Handle Weldment |
|-----|-------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-------|-----------------|--|
| 1 | D2530 | Handle Assembly | |
|---|-------|-----------------|--|

| | | |
|-----|-------|--------|
| 8.0 | D2535 | Spring |
|-----|-------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-------|--------|--|
| 2 | D2535 | Spring | |
|---|-------|--------|--|

| | | |
|-----|-------|---------|
| 9.0 | D2537 | Bushing |
|-----|-------|---------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-------|---------|--|
| 2 | D2537 | Bushing | |
|---|-------|---------|--|

| | | |
|------|-------|--------|
| 10.0 | D2931 | Bumper |
|------|-------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-------|--------|--|
| 2 | D2931 | Bumper | |
|---|-------|--------|--|

| | | |
|------|----------|---------|
| 11.0 | D3320041 | Webbing |
|------|----------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-----------|---------|--|
| 1 | D3320-041 | Webbing | |
|---|-----------|---------|--|

| | | |
|------|--------|---------|
| 12.0 | D33511 | Placard |
|------|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|---------|-------|--|
| 1 | D3351-1 | Label | |
|---|---------|-------|--|

Date: Tuesday, 11/22/2005 10:15:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 24357

Part Number: D350721041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|--------|------|
| 13.0 | AN316A | Bolt |
|------|--------|------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|---------|------|--|
| 2 | AN3-16A | Bolt | |
|---|---------|------|--|

| | | |
|------|-------|------|
| 14.0 | AN47A | Bolt |
|------|-------|------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|--------|------|--|
| 2 | AN4-7A | Bolt | |
|---|--------|------|--|

| | | |
|------|--------|------|
| 15.0 | AN420A | Bolt |
|------|--------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|---------|------|--|
| 1 | AN4-20A | Bolt | |
|---|---------|------|--|

| | | |
|------|--------|------|
| 16.0 | AN422A | Bolt |
|------|--------|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|---------|------|--|
| 1 | AN4-22A | Bolt | |
|---|---------|------|--|

| | | |
|------|--------|------|
| 17.0 | AN517A | Bolt |
|------|--------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|---------|------|--|
| 4 | AN5-17A | Bolt | |
|---|---------|------|--|

| | | |
|------|------------|--------|
| 18.0 | AN960JD416 | Washer |
|------|------------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|------------|--------|--|
| 2 | AN960JD416 | Washer | |
|---|------------|--------|--|

Date: Tuesday, 11/22/2005 10:15:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 24357

Part Number: D350721041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|-------------|--------|
| 19.0 | AN960JD416L | Washer |
|------|-------------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN960JD416L Washer

| | | |
|------|------------|--------|
| 20.0 | AN960JD516 | Washer |
|------|------------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN960JD516 Washer

| | | |
|------|----------|--------|
| 21.0 | AN960JD8 | Washer |
|------|----------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

2 AN960JD8 Washer

| | | |
|------|----------|--------|
| 22.0 | AN960JD9 | Washer |
|------|----------|--------|



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

32 AN960JD9 Washer

| | | |
|------|--------|--------|
| 23.0 | AN9704 | Washer |
|------|--------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

4 AN970-4 Washer

| | | |
|------|--------------|---------------|
| 24.0 | MS20600AD4W3 | Cherry Rivets |
|------|--------------|---------------|



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Assembly Kit

Qty Part Number Description Batch

32 MS20600AD4W3 Rivet

Date: Tuesday, 11/22/2005 10:15:16 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY BASKET

Job Number: 24357

Part Number: D350721041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|--------------|-------|
| 25.0 | MS20600AD4W2 | Rivet |
|------|--------------|-------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|--------------|-------|--|
| 2 | MS20600AD4W2 | Rivet | |
|---|--------------|-------|--|

| | | |
|------|-----------|-----|
| 26.0 | MS21042L3 | Nut |
|------|-----------|-----|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-----------|-------------|--|
| 2 | MS21042L3 | Nut (or -3) | |
|---|-----------|-------------|--|

| | | |
|------|-----------|-----|
| 27.0 | MS21042L4 | Nut |
|------|-----------|-----|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-----------|-------------|--|
| 4 | MS21042L4 | Nut (or -4) | |
|---|-----------|-------------|--|

| | | |
|------|-----------|-----|
| 28.0 | MS21042L5 | Nut |
|------|-----------|-----|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Assembly Kit

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
|-----|-------------|-------------|-------|

| | | | |
|---|-----------|-------------|--|
| 4 | MS21042L5 | Nut (or -5) | |
|---|-----------|-------------|--|

| | | |
|------|-------------|-------------------------------|
| 29.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|------|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg IIN-D350-721Attach Travelers:

Date: Tuesday, 11/22/2005 10:15:44 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|----------------------------------|---------------------------------------|-------------------------|------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : BASKET BASE ASSEMBLY |
| Job Number | : 24357B | | |
| Estimate Number | : 10852 | | |
| P.O. Number | : N/A | Part Number | : D3324041 |
| This Issue | : 11/22/2005 | S.O. No. | : N/A |
| Prsht Rev. | : NC | Drawing Number | : D3324 REV B |
| First Issue | : N/A | Project Number | : N/A |
| Previous Run | : 23749B | Drawing Revision | : B |
| | Type | Material | : |
| | : LARGE FAB ASSY | Due Date | : 1/15/2006 |
| Written By | : <u>SEE COMMENT BELOW</u> | Qty: | 1 |
| Checked & Approved By | : <u>SEE ABOVE USER & DATE</u> | Um: | Each |
| Comment | : Est Rev:A 05.02.09 New issue KJ/JLM | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|--------|--------------|
| 1.0 | D33283 | Basket Hinge |
|-----|--------|--------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3328-3 Hinge Plate B23727

AA 06/03/29

| | | |
|-----|--------|--------|
| 2.0 | D33481 | Clevis |
|-----|--------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D3348-1 Clevis B23659

AA 06/03/29

| | | |
|-----|--------|----------------|
| 3.0 | D33493 | Spacer Bushing |
|-----|--------|----------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3349-3 Spacer Bushing B23026

AA 06/03/29

| | | |
|-----|--------|-----------|
| 4.0 | D33671 | Inventory |
|-----|--------|-----------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3367-1 Mounting Bracket B23660

AA 06/03/29

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET BASE ASSEMBLY

Job Number: 24357B

Part Number: D3324041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

M4130T0500W035

SQ TUBE



Comment: Qty.: 48.9300 f(s)/Unit Total : 48.9300 f(s)
Material: 4130 Cond. N Square tube per MIL-T-6736,
1/2" x 0.035" wall
M4130N-TS0.500W.035) M19679

06/03/29

6.0

M569EX05018F

569 Expanded Metal



Comment: Qty.: 28.0000 sf(s)/Unit Total : 28.0000 sf(s)
Pick:
Qty Part Number Description Batch
28s M569EX0.50-18F 1/2"-18gauge(.048") carbon steel M18213

06/04/03

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1
1-Cut tubes as per Dwg D3324

| Qty | Part Number | Description | Batch |
|-----|-------------|------------------|--------|
| 3 | D3324-1 | Bottom Tube | M19679 |
| 4 | D3324-3 | Full Length Tube | M19679 |
| 2 | D3324-5 | Top End Tube | M19679 |
| 2 | D3324-7 | Bottom End Tube | M19679 |
| 10 | D3324-9 | Vertical Tube | M16550 |

Identify parts appropriately

2-Remove all markings from material

3-Drill and Weld as per Dwg D3324 & QSI 004
A/RN/A Steel Rod M9430

4-Deburr as required

06/04/04

8.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

06-04-04

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET BASE ASSEMBLY

Job Number: 24357B

Part Number: D3324041

Job Number:



Seq. #:

Machine Or Operation:

Description :

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL 06/04/05 (1)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

DL 06/04/06 (1)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

12.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DL 06/04/13

Job Completion



U 06/04/13

5/42

| | | |
|---|---------------------|-----------|
| DART AEROSPACE LTD | Work Order: | 24357 |
| Description: Basket Base Assembly | Part Number: | D3324-041 |
| Dwg: D3324 Rev. A <i>AB 05.05.05</i> | Qty: | 1 |
| Page 1 of 1 | | |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | | | | | | | | | |
|------|-------------|--|-----------|-------------|-------------|-------|-----|---------|-------------|-------|---|---------|------------------|-------|---|---------|----------------|-------|---|---------|------------------|-------|----|---------|---------------|-------|--|--|--|
| 1 | DC | Issue Traveler Dwg not required | <i>AB</i> | 05.09.28 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | WS | Cut tubes as per Dwg D3324 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>3</td><td>D3324-1</td><td>Bottom Tube</td><td>_____</td></tr><tr><td>4</td><td>D3324-3</td><td>Full Length Tube</td><td>_____</td></tr><tr><td>2</td><td>D3324-5</td><td>Top End Tube</td><td>_____</td></tr><tr><td>2</td><td>D3324-7</td><td>Bottom EndTube</td><td>_____</td></tr><tr><td>10</td><td>D3324-9</td><td>Vertical Tube</td><td>_____</td></tr></table> Identify parts appropriately | Qty | Part Number | Description | Batch | 3 | D3324-1 | Bottom Tube | _____ | 4 | D3324-3 | Full Length Tube | _____ | 2 | D3324-5 | Top End Tube | _____ | 2 | D3324-7 | Bottom EndTube | _____ | 10 | D3324-9 | Vertical Tube | _____ | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | D3324-1 | Bottom Tube | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D3324-3 | Full Length Tube | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3324-5 | Top End Tube | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3324-7 | Bottom EndTube | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | D3324-9 | Vertical Tube | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | WS | Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3328-3</td><td>Hinge Plate</td><td>_____</td></tr><tr><td>4</td><td>D3348-1</td><td>Clevis</td><td>_____</td></tr><tr><td>2</td><td>D3349-3</td><td>Spacer Bushing</td><td>_____</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>_____</td></tr></table> 28sf M569EX0.50-18F 1/2"-18gauge(.048") carbon steel <i>2540" AB</i> | Qty | Part Number | Description | Batch | 2 | D3328-3 | Hinge Plate | _____ | 4 | D3348-1 | Clevis | _____ | 2 | D3349-3 | Spacer Bushing | _____ | 2 | D3367-1 | Mounting Bracket | _____ | | | | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3328-3 | Hinge Plate | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D3348-1 | Clevis | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3349-3 | Spacer Bushing | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3367-1 | Mounting Bracket | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | WS | Remove all markings from material <i>& check for foreign objects</i> | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | WS | Drill and Weld as per Dwg D3324 & QSI 004 <i>DT 878/A & B.</i> Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>_____</td></tr></table> <i>using</i> | Qty | Part Number | Description | Batch | A/R | N/A | Steel Rod | _____ | | | | | | | | | | | | | | | | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A/R | N/A | Steel Rod | _____ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | WS | Deburr as required | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | QC9/6 | Inspect welding and dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | WS | Take traveler D350-721-041 to KP | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | FP | Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | QC3 | Inspect Powder Coat | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | FP | To GA for assembly | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 05.02.09 | New issue | KJ/JLM | <i>[Signature]</i> |

RELEASED
05-02-14

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 11/22/2005 10:15:29 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|------------------------------------|-------------------------------------|---------------------------|---------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | BASKET LID ASSEMBLY |
| Job Number : | 24357A | | |
| Estimate Number : | 10853 | | |
| P.O. Number : | N/A | Part Number : | D3325041 |
| This Issue : | 11/22/2005 | S.O. No. : | N/A |
| Prsht Rev. : | NC | Drawing Number : | D3325 REV B |
| First Issue : | N/A | Project Number : | N/A |
| Previous Run : | 23749A | Drawing Revision : | B |
| | | Material : | N/A |
| | | Due Date : | 1/15/2006 |
| Written By : | SEE COMMENT BELOW | | |
| Checked & Approved By : | SEE ABOVE USER & DATE | | |
| Comment : | Est Rev:A 05.02.09 New issue KJ/JLM | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|--------|--------------|
| 1.0 | D33281 | Basket Hinge |
|-----|--------|--------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3328-1 Hinge Plate B23361

AA 06/03/29

| | | |
|-----|--------|----------------|
| 2.0 | D33491 | Spacer Bushing |
|-----|--------|----------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3349-1 Spacer Bushing B23025

AA 06/03/29

| | | |
|-----|--------|-------------|
| 3.0 | D33521 | Label Plate |
|-----|--------|-------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D3352-1 Label Plate B23028

AA 06/03/29

| | | |
|-----|--------|-----------|
| 4.0 | D33671 | Inventory |
|-----|--------|-----------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description

2 D3367-1 Mounting Bracket B23660

AA 06/03/29

Date: Tuesday, 11/22/2005 10:15:29 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET LID ASSEMBLY

Job Number: 24357A

Part Number: D3325041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----------------|---------|
| 5.0 | M4130T0500W035 | SQ TUBE |
|-----|----------------|---------|



Comment: Qty.: 21.5687 f(s)/Unit Total : 21.5687 f(s)
Material: 4130 Cond. N Square tube per MIL-T-6736,
1/2" x 0.035" wall
M4130N-TS0.500W.035)

M19679

RA 06/03/29 (1)

| | | |
|-----|-------------|------------------------------|
| 6.0 | LARGE FAB 1 | LARGE FABRICATION RESOURCE 1 |
|-----|-------------|------------------------------|



Comment: LARGE FABRICATION RESOURCE 1
1-Cut tubes as per Dwg D3325

| Qty | Part Number | Description | Batch |
|-----|-------------|-----------------|--------|
| 2 | D3325-1 | EndTube | M19679 |
| 3 | D3325-3 | Interior Tube | M19679 |
| 2 | D3325-5 | Full Lengh Tube | M19679 |

Identify parts appropriately

2-Remove all markings from material

3-Drill and Weld as per Dwg D3325 & QSI 004
A/RN/A Steel Rod M9430

4-Deburr as required

RA 06/04/04 (1)

| | | |
|-----|-------|-----------------|
| 7.0 | QC5/9 | WELD INSPECTION |
|-----|-------|-----------------|



Comment: WELD INSPECTION

PD 06-04-04 (1)

| | | |
|-----|----------------|----------------|
| 8.0 | POWDER COATING | POWDER COATING |
|-----|----------------|----------------|



Comment: POWDER COATING
Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

DL 06/04/05 (1)

| | | |
|-----|-----|---|
| 9.0 | QC3 | INSPECT POWDER COAT/CHEMICAL CONVERSION |
|-----|-----|---|



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

06 04 06 (1)

Date: Tuesday, 11/22/2005 10:15:30 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET LID ASSEMBLY

Job Number: 24357A

Part Number: D3325041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

①
D 06/04/13

Job Completion



U 06-04-13

5/42

| | | |
|---|---------------------|-------------|
| DART AEROSPACE LTD | Work Order: | 24357 |
| Description: Basket Lid Assembly | Part Number: | D3325-041 |
| Dwg: D3325 Rev. <i>AB 11/05-11</i> | Qty: | 1 |
| | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | | | | | |
|------------|--------------------|--|--------------------|--------------------|--------------------|--------------|-----|---------|-------------|-------|---|---------|----------------|-------|---|---------|------------------|-------|---|---------|------------------|-------|--|--|--|
| 1 | DC | Issue Traveler Dwg not required | <i>[Signature]</i> | 05.09.28 | 1 | | | | | | | | | | | | | | | | | | | | |
| 2 | WS | Cut tubes as per Dwg D3325 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table><tr><td><u>Qty</u></td><td><u>Part Number</u></td><td><u>Description</u></td><td><u>Batch</u></td></tr><tr><td>2</td><td>D3325-1</td><td>End Tube</td><td>_____</td></tr><tr><td>3</td><td>D3325-3</td><td>Interior Tube</td><td>_____</td></tr><tr><td>2</td><td>D3325-5</td><td>Full Length Tube</td><td>_____</td></tr></table> Identify parts appropriately | <u>Qty</u> | <u>Part Number</u> | <u>Description</u> | <u>Batch</u> | 2 | D3325-1 | End Tube | _____ | 3 | D3325-3 | Interior Tube | _____ | 2 | D3325-5 | Full Length Tube | _____ | | | | | | | |
| <u>Qty</u> | <u>Part Number</u> | <u>Description</u> | <u>Batch</u> | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3325-1 | End Tube | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 3 | D3325-3 | Interior Tube | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3325-5 | Full Length Tube | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 3 | WS | Pick: <table><tr><td><u>Qty</u></td><td><u>Part Number</u></td><td><u>Description</u></td><td><u>Batch</u></td></tr><tr><td>2</td><td>D3328-1</td><td>Hinge Plate</td><td>_____</td></tr><tr><td>2</td><td>D3349-1</td><td>Spacer Bushing</td><td>_____</td></tr><tr><td>1</td><td>D3352-1</td><td>Label Plate</td><td>_____</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>_____</td></tr></table> | <u>Qty</u> | <u>Part Number</u> | <u>Description</u> | <u>Batch</u> | 2 | D3328-1 | Hinge Plate | _____ | 2 | D3349-1 | Spacer Bushing | _____ | 1 | D3352-1 | Label Plate | _____ | 2 | D3367-1 | Mounting Bracket | _____ | | | |
| <u>Qty</u> | <u>Part Number</u> | <u>Description</u> | <u>Batch</u> | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3328-1 | Hinge Plate | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3349-1 | Spacer Bushing | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3352-1 | Label Plate | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3367-1 | Mounting Bracket | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 4 | WS | Remove all markings from material | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | WS | Drill and Weld as per Dwg D3325 & QSI 004 Pick: <table><tr><td><u>Qty</u></td><td><u>Part Number</u></td><td><u>Description</u></td><td><u>Batch</u></td></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>_____</td></tr></table> | <u>Qty</u> | <u>Part Number</u> | <u>Description</u> | <u>Batch</u> | A/R | N/A | Steel Rod | _____ | | | | | | | | | | | | | | | |
| <u>Qty</u> | <u>Part Number</u> | <u>Description</u> | <u>Batch</u> | | | | | | | | | | | | | | | | | | | | | | |
| A/R | N/A | Steel Rod | _____ | | | | | | | | | | | | | | | | | | | | | | |
| 6 | WS | Deburr as required | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | QC9/6 | Inspect welding and dimensions, <i>Inspect for Foreign Objects.</i> | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | WS | Take traveler to KP | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | FP | Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3 | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | QC3 | Inspect Powder Coat | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | FP | To GA for assembly | | | | | | | | | | | | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 05.02.09 | New issue | KJ/JLM | <i>[Signature]</i> |

RELEASED
[Signature]
 11/05/02-14

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____